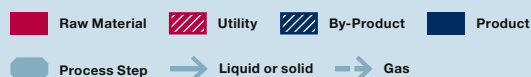
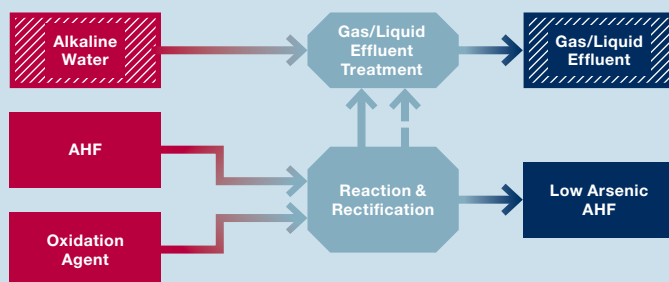


# ARSENIC REMOVAL

**BUSS ChemTech is recognized as the world leading technology supplier for fluorine chemicals.**

In addition to our technologies for the production of Anhydrous Hydrogen Fluoride, we also have the know-how to remove arsenic from AHF.

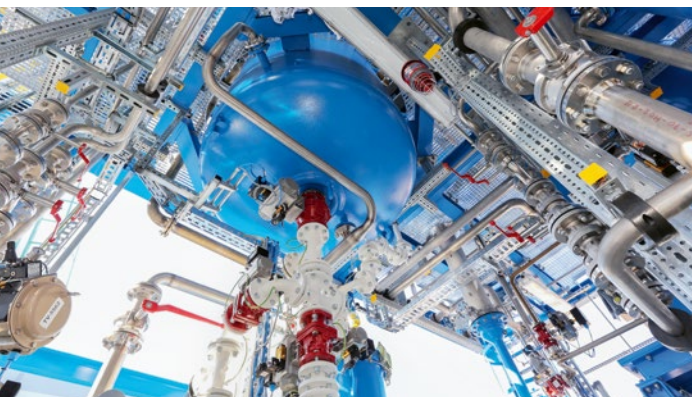
“Low Arsenic” AHF is used as a raw material for the production of LIB electrolyte salt – (LiPF<sub>6</sub>) in the lithium-ion battery supply chain.



The removal of arsenic components can be done with two different raw materials which act as an oxidation agent:

- Fluorine Gas (F<sub>2</sub>)
- Aqueous solution of potassium permanganate (KMnO<sub>4</sub>)





**Our experience allows us to offer plants with full operating guarantees.**

Learn more about our technologies.  
Scan the QR code now!



## THIS RESULTS IN

- “Low Arsenic” AHF for producing  $\text{LiPF}_6$
- Plant capacities and product specifications tailored to your requirements
- Critical equipment manufactured to strictly controlled specifications
- Prolonged plant life and high productivity
- Optimized CAPEX and OPEX

## RANGE OF SERVICES

- Conceptual design
- Feasibility studies
- Basic engineering design
- Key equipment supply
- Commissioning and start-up
- After sales service

## EXPECTED CONSUMPTION<sup>(1)</sup>

ATTRIBUTE	$\text{F}_2^{(2)}$	$\text{KMnO}_4^{(3)}$	UNITS
“High Arsenic” AHF (e.g. 40 ppm As)	1.001	1.012	mt
Oxidation agent	0.603	2.490	kg
	1.5	73.5	kg/kg(As)
	6.3	–	kg/kg( $\text{H}_2\text{O}$ )
Electricity	4.3	12.0	kWh
Process water (for gaseous effl. treatm.)	110	110	kg
Cooling duty	1.87	3.24	GJ
Heating duty	1.87	3.10	GJ

<sup>(1)</sup> Values are per metric ton of “Low Arsenic” AHF produced

## PRODUCT SPECIFICATIONS

ATTRIBUTE	$\text{F}_2^{(2)}$	$\text{KMnO}_4^{(3)}$	UNITS
AHF (min.)	99.99	99.98	wt-%
As (max.)	1	1	ppm
Water (max.)	10	80	ppm
Sulphuric Acid (max.)	25	30	ppm
FSA (max.)	40	40	ppm
Sulphur Dioxide (max.)	20	20	ppm

<sup>(2)</sup> Fluorine gas ( $\text{F}_2$  100 wt-%)

<sup>(3)</sup> Aqueous  $\text{KMnO}_4$  solution (5 wt-%)